



Central Plains Cement Company

Type IP (25) Mill Test Report

Month of Issue: May-18

Plant: Omaha Terminal
Product: Type IP (25)
Manufactured: Mar-18

The current version of ASTM C 595 and AASHTO M 240 Standard Requirements

CHEMICAL ANALYSIS			PHYSICAL ANALYSIS		
Item	Spec limit	Test Result	Item	Spec limit	Test Result
<i>Rapid Method, X-Ray (C 114)</i>			Air content of mortar (%) (C 185)	12 max	8
SiO ₂ (%)		26.6	Blaine Fineness (m ² /kg) (C 204)	---	335
Al ₂ O ₃ (%)		8.9	Fineness, Residue retained on a 45 um sieve (%)	---	7.3
Fe ₂ O ₃ (%)		8.2	Autoclave expansion (%) (C 151)	0.80 max -0.20 min	0.00
CaO (%)		48.9	Compressive strength (PSI) (C 109)		
MgO (%)	6.0 max	1.0	1 days		1660
Sulphate as SO ₃ (%)	4.0 max	2.7	3 days	1890 min	2820
Loss on ignition (%)	5.0 max	2.2	7 days	2900 min	3620
Total Alkalis	---	0.84	28 days (Reflects previous period data)	3620 min	5380
			Time of setting (minutes)		
			Vicat Initial (C 191)	45 - 420	120
			Specific Gravity (C188)	---	3.04

We certify that the above described cement meets the chemical and physical requirements of the current version of ASTM C 595 and AASHTO M 240.

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Certified By:

Paul Engel - Quality Coordinator

5/8/2018